

FY 2026 (July'25-June'26)
AMMF SHOP RATES

		rate per	
Machine work	Academic	\$36	per hour*
	Non-Academic	\$60	per hour*
Waterjet	Academic	\$36	per hour*
	Non-Academic	\$60	per hour*
Waterjet Garnet Use	Academic	\$0.50	per minute
	Non-Academic	\$0.50	per minute
EDM	Academic	\$36	per hour*
	Non-Academic	\$60	per hour*
Professional Assistance (i.e. R&D, training, site visit, equipment installation, etc.)	Academic	\$36	per hour*
	Non-Academic	\$60	per hour*
Micro-Milling Machine	Academic	\$50	per hour*
	Non-Academic	\$100	per hour*
MELD L3	Academic-AuthUserOnly	\$60.00	per hour*
	Academic-wStaffSupport	\$90.00	per hour*
	Non-Academic	\$115.00	per hour*

* These services are 1 hour minimum charge. The minimum can be waived when combined with other 1 hour minimum services on the same job presuming there is more than 1 hour total on the job.

3D print, staff run, FDM, SLA	Academic	\$18	per run
	Non-Academic	\$30	per run
3D Print PLA	Academic	\$0.05	per gram
	Non-Academic	\$0.08	per gram
3D Print PETG	Academic	\$0.06	per gram
	Non-Academic	\$0.09	per gram
3D Print ABS	Academic	\$0.07	per gram
	Non-Academic	\$0.10	per gram
Formlabs 3D print	Academic	\$0.58	per ml
	Non-Academic	\$0.82	per ml
3D Print diy	Academic	\$36	per semester
	Non-Academic	\$60	per semester
Metal 3D Printing Mlab Cusing R	Academic	\$36	per hour
	Non-Academic	\$60	per hour
CL20ES (stainless powder) for Mlab	Academic	\$185	per kg
	Non-Academic	\$185	per kg
CL92PH (stainless powder) for Mlab	Academic	\$175	per kg
	Non-Academic	\$175	per kg
CL41TI (titanium powder) for Mlab	Academic	\$965	per kg
	Non-Academic	\$965	per kg
CL31AL (aluminum powder) for Mlab	Academic	\$150	per kg
	Non-Academic	\$150	per kg
X7 3D print Onyx	Academic	\$0.47	per cm3
	Non-Academic	\$0.71	per cm3
X7 3D print Carbon Fiber	Academic	\$5.96	per cm3

	Non-Academic	\$8.94	per cm ³
X7 3D print Fiberglass	Academic	\$3.00	per cm ³
	Non-Academic	\$4.50	per cm ³
X7 3D print Kevlar & HSHT Fiberglass	Academic	\$3.96	per cm ³
	Non-Academic	\$5.94	per cm ³
Metal X print 17-4 stainless	Academic	\$1.30	per cm ³
	Non-Academic	\$1.95	per cm ³
Metal X print H13 / A2 tool steel	Academic	\$2.30	per cm ³
	Non-Academic	\$3.45	per cm ³
Metal X print D2	Academic	\$2.30	per cm ³
	Non-Academic	\$3.45	per cm ³
Metal X print Inconel 625	Academic	\$3.20	per cm ³
	Non-Academic	\$4.80	per cm ³
Metal X print Copper	Academic	\$3.00	per cm ³
	Non-Academic	\$4.50	per cm ³
Sinter Metal X print	Academic	\$375	per run
	Non-Academic	\$400	per run
Tools Available on Loan (i.e. hand tools, portable power tools, etc.)		replacement cost	
Materials & Supplies Purchased Specific to a Job (i.e. end mills, drills, hardware, raw materials, etc.)		at cost	
Expedited Fee for: "Machine work", "Waterjet", "EDM", "Micro-Milling Machine", "3D print, staff run, FDM, SLA" and "Metal 3D Printing Mlab Cusing R"		2 x regular rate	
Raw Materials & Supplies in Inventory (if available):			
Low-Carbon Steel	Academic	\$4.37	per lb
Alloy Steel	Academic	\$7.26	per lb
Stainless Steel	Academic	\$9.67	per lb
Aluminum	Academic	\$10.89	per lb
Polyethylene	Academic	\$0.23	per in ³
Acetal	Academic	\$1.11	per in ³
PEEK	Academic	\$4.57	per in ³
PTFE	Academic	\$3.22	per in ³
Acrylic	Academic	\$0.47	per in ³
Polycarbonate	Academic	\$0.52	per in ³
Standard Fasteners	Academic	\$0.87	per oz
Stainless Fasteners	Academic	\$1.54	per oz